SENCOR®

SBR 0770WH





EN • Breadmaker

Translation of the original manual

READ CAREFULLY AND STORE FOR FUTURE USE.

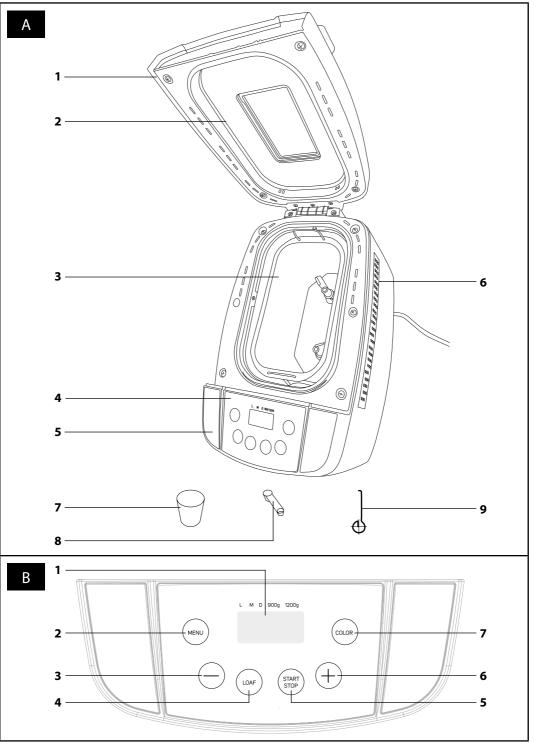
- This appliance may be used by children 8 years of age and older and by persons with physical or mental impairments or by inexperienced persons, if they are properly supervised or have been informed about how to use the product in a safe manner and understand the potential dangers.
- Children must not play with the appliance.
- In the event that the power cord is damaged, have it repaired at a professional service centre to prevent causing a dangerous situation. It is forbidden to use the appliance if it has a damaged power cord.
- Cleaning and maintenance performed by the user must not be performed by children unless they are older than 8 years of age and under supervision.
- Children younger than 8 years of age must be kept away from the appliance and its power cord.
- A maximum of 700 g of flour and 6 g of yeast may be used in a single batch. Do not place a greater amount of flour or yeast into the baking container.
- This appliance is not intended to be operated using an external timer switch or remote control.

- staff kitchens in stores, offices and other workplaces;
- agricultural farms;
- hotel or motel rooms and other living areas;
- bed and breakfast establishments.
- Do not use the appliance in an industrial environment or outdoors or for purposes other than those for which it is intended.
- Do not place the appliance on a window sill, sink drainboard, or other unstable surfaces; do not place it on electric or gas stoves or in the vicinity of an open fire or other equipment that is a source of heat. Only place the appliance on a dry, clean and stable surface, where it cannot be knocked over.
- Only use the appliance with the original accessories from the manufacturer.
- Before connecting the appliance to a power socket, check that the rated voltage on its rating label matches the electrical voltage in the
 power socket. Connect the appliance only to a properly grounded socket.

This appliance is designed for household use only. It is not intended for use in locations such as:

- Make sure that the power cord does not hang over the edge of a table and that it is not touching a hot surface.
- Do not use the appliance in the vicinity of flammable materials such as curtains, drapes, wiping cloths, etc. A safety clearance of at least 50 cm must be maintained in the main radiant heat direction from the surface of flammable materials, with a clearance of at least 10 cm in all other directions.
- Do not cover the appliance. Otherwise there is a risk of fire, when it is covered and automatically started by the built-in timer.
- Prior to starting the appliance, make sure that the baking container is properly inserted inside it, together with all the necessary ingredients.
 Do not place aluminium foil, plastic cling wrap, etc. into the appliance or run it when it is empty.
- When the appliance is in operation, the temperature of accessible surfaces may be higher. Avoid coming into contact with the heated surface and hot steam, which exits out the ventilation openings.
- Do not touch the rotating kneading blades during operation.
- Make sure that no water or any other liquids splash on the outer surface of the viewing window, while the appliance is in operation.
- We recommend regularly checking the condition of the ingredients in the baking container while the appliance is in operation. In the
 event that they catch on fire, immediately turn off the appliance, disconnect it from the power socket and leave the lid closed.
- Never remove baked bread by banging down the edges of the baking container. Otherwise, this could damage it.
- When you have finished using the appliance, before moving or cleaning it, always turn it off, disconnect it from the power socket and allow it to cool down.
- Disconnect the power cord from the power socket by pulling on the plug, never pulling on the cord. Otherwise, this could damage the
 power cord or the socket.
- Do not rinse the appliance under running water or submerge it in water or another liquid.
- To avoid the danger of injury by electrical shock, do not repair the appliance yourself or make any adjustments to it. Have all repairs performed at an authorised service centre. By tampering with the appliance, you risk voiding your legal rights arising from unsatisfactory performance or quality warranty.

DESCRIPTION OF THE BREADMAKER



User's manual

Breadmaker

Prior to using this appliance, please read the user's manual thoroughly, even in cases, when one has already familiarised themselves with previous use of similar types of appliances. Only use the appliance in the manner described in this user's manual. Keep this user's manual in a safe place where it can be easily retrieved for future use.

We recommend saving the original cardboard box, packaging material, purchase receipt and responsibility statement of the vendor or warranty card for at least the duration of the legal liability for unsatisfactory performance or quality. In the event of transportation, we recommend that you pack the appliance in the original box from the manufacturer.

DESCRIPTION OF THE APPLIANCE AND ACCESSORIES

- A1 Lid handles (located along both sides)
- A2 Lid with viewing window
- A3 Baking container with removable kneading blades
- A4 Control panel with display
- A5 Body of the appliance

DESCRIPTION OF THE CONTROL PANEL

- **B1** Display shows the selected program and its length, set crust colour and loaf size.
- B2 MENU button serves to set the program.
- B3 button serves to set the delayed start timer.
- B4 LOAF button serves to set the loaf size to 900 g or 1,200 g.

- A6 Vents (located along both sides)
- A7 Kneading blade removal hook
- A8 Measuring cup
- A9 Measuring spoon
- **B5 START/STOP** button serves to start, pause and cancel a set program.
- B6 + button serves to set the delayed start timer.
- B7 COLOR button serves to set the bread crust colour.

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The metric measuring unit is rounded down to whole tenths.

OPERATING THE BREADMAKER AND ITS FUNCTIONS

START/STOP button

Serves to start, pause or end the set program.

To start a program, press button **START/STOP B5** once. A short beep is made, the colon in the time value on the display **B1** will start flashing, and the set program will start running. When a program starts running, the other buttons are deactivated to prevent potentially interrupting the currently running program phase.

You may pause the currently running program phase by short pressing button **START/STOP B5**. The countdown of the remaining time of the program will be paused and the time value on the display **B1** will flash. The setting will be stored in the memory of the breadmaker. To resume the set program, press button **START/STOP B5** again. If you do not do so, it will automatically be started 10 minutes after it was paused. To end of the program, press button **START/STOP B5** and hold it down for approximately 2 seconds. The end of the program is signalled by a long beep.

MENU button

Serves to select a program. Each press of the **B2** button is accompanied by a short beep. The program number and its length are shown on the display **B1**.

COLOR button

Enables the crust colour to be set to "LIGHT", "MEDIUM" or "DARK". The indicator in the top left corner of the display B1 will indicate the selected crust colour type.

The crust colour cannot be selected in the "JAM" and "DOUGH" programs.

LOAF button

Serves to set the loaf size of 900 g or 1,200 g. The size of the loaf represents the sum of the weights of all ingredients put into the baking container A3. The indicator in the top right corner of the display B1 will indicate the selected loaf size. The length of the program differs based on the selected loaf size.

It is not possible to set the loaf size in the programs "QUICK", "DOUGH", "JAM", "CAKE" and "BAKE".

Delayed start (buttons + and -)

Buttons + and – serve to set the delayed start timer. The delayed start time will also include the length of the selected program, which means that it is necessary to also include the length of the selected program into the total time, including the set crust colour, loaf size, etc. Example of a timer setting:

It is 8:30 p.m. and you wish to have a freshly baked bread at 07:00 a.m. the next day (i.e. a difference of 10 hours and 30 minutes). First select the program, crust colour and loaf size. Then use buttons + and – to set the time shown on the display **B1** to 10:30. That is the time, after which the bread will be ready to be removed from the breadmaker. Every time that buttons + and – are pressed, the time will be extended or shortened by 10 minutes.

To start the set program in the delayed start mode, press the **START/STOP** button **B5**. Time will start counting down on the display **B1**. Regularly check the breadmaker once the set program starts running.

Do not use this function with recipes containing ingredients subject to rapid spoilage, e.g. fresh eggs, milk, sour cream, cheese, etc.

Heed the correct order for the addition of ingredients into the baking container A3, as described in chapter "Using the breadmaker". Yeast must not come into contact with liquids prior to a program being started. The delayed start function cannot be selected in the "JAM" and "BAKE" programs.

The timer can be set to a maximum time of 13 hours.

KEEP WARM function

Note:

When the program is finished, the breadmaker will automatically switch to the KEEP WARM mode for 60 minutes. If you wish to take the bread out of the breadmaker immediately after it has finished baking, cancel this function by pressing the **START/STOP** button **B5**. This function is not available for the DOUGH and JAM programs.

Memory function

In the event of a short power outage (up to 10 minutes), the breadmaker will automatically restart in the set program without the need to press the "START/STOP" button B5 once power is restored.

In the event that the power outage is longer than 10 minutes, the paused program will not be automatically resumed. If, however, the rising phase has not yet commenced, you may start the program from the beginning. If the rising phase has already commenced, it is necessary to start again with new ingredients.

Warning messages on the display

- 1. If the text "**HHH**" appears on the display **B1** accompanied by a sound signal when the program is started, it means that the temperature inside the breadmaker is too high. This may occur when you attempt to use the breadmaker immediately after baking a loaf. Open the lid **A2** and allow the breadmaker to cool down for 10 to 20 minutes. Once it has cooled down, you may use the breadmaker again.
- 2. If the text "LLL" appears on the display B1 accompanied by a sound signal when the program is started, it means that the temperature inside the breadmaker is too low. Open the lid A2 and place the breadmaker into room temperature. The recommended room temperature is 15 °C to 34 °C.
- 3. If the texts "EE0" or "EE1" appear on the display B1, please contact an authorised service centre.

OVERVIEW OF THE PROGRAMS:

1 – BASIC (basic bread types)

This program consists of the kneading, rising and baking phases. It is used for baking standard types of bread from white wheat flour that may be flavoured using various ingredients such as herbs, etc.

2 - FRENCH (French style bread)

This program consists of the kneading, rising and baking phases, whilst the rising phase is longer than on the basic program. It is used for baking traditional French white bread with a fluffy centre and crispy crust. We recommend consuming French style bread on the same day that it is baked.

3 - WHOLE WHEAT (wholemeal bread)

This program consists of the kneading, rising and baking phases. It is used to bake bread from wholemeal flour. Wholemeal flour should form at least one half of the amount of flour. Wholemeal bread is nutritionally more valuable than bread from plain bread flour since wholemeal flour contains the whole grain, including the bran and kernel. Whole wheat bread has a dark crust with a dark bread centre.



We do not recommend using the delayed start function with this program. Otherwise, the bread quality may be negatively affected.

4 – QUICK (quick baking)

This program consists of the kneading, rising and baking phases. This is a faster alternative to program no. 1 – BASIC. A bread baked in this way has a less fluffy centre than a bread baked with the basic program no. 1.

5 - SWEET (sweet bread)

This program consists of the kneading, rising and baking phases. It is used for baking sweet bread with a higher fat and sugar content, and with the addition of dried fruit, nuts, chocolate flakes, candied orange peel, etc.

6 – ULTRA-FAST

Kneading, rising and baking bread as quickly as possible. Usually this bread is less fluffy than the bread baked using program no. 4 – QUICK. 7 – GLUTEN-FREE

This program consists of the kneading, rising and baking phases. Dough rises only in a single phase and the baking time is longer due to its higher moisture component.

8 – DOUGH

This program is used for mixing and kneading ingredients and allowing the dough to rise, e.g. for pizza, bread rolls, etc. It does not include the baking phase.

9 – JAM

This program is used for making fruit marmalades and jams. Cook the marmalades and jams in smaller batches as they increase in volume while being cooked. Jam is sticky and is very difficult to remove if it escapes out of the baking container.

10 – CAKE

This program consists of the kneading, rising and baking phases. It is used for baking cakes and sweet baked goods prepared from dough containing baking powder or sodium bicarbonate.

11 - SANDWICH (toast bread)

This program consists of the kneading, rising and baking phases. It is used for baking a fluffy toast bread with a thin crust.

12 – BAKE

This program includes only the baking phase and makes your breadmaker into a small oven. Buttons + and – can be used to set the baking time in the range from 10 to 60 minutes. It is used for baking ready-made dough from the store or for additional baking of a bread that has just finished baking if you feel that its crust is too light.

PROGRAM TABLE

Program	Loaf	Crust colour	Length of	KEEP WARM	Time for adding	Max. timer
	size	selection	program (min)	function	of ingredients	setting
1 – BASIC	1 200	Light	02:55	4	02:15	l
	1,200 g	Medium dark	03:00	4	02:20	4
		Dark	03:15	YES	02:35	13 hours
	900 g	Light	02:48		02:10	
		Medium dark	02:53		02:15	
		Dark	03:08		02:30	
2 – FRENCH	1,200 g	Light	03:35	YES	02:35	13 hours
		Medium dark	03:40		02:40	
		Dark	03:55		02:55	
	900 g	Light	03:28		02:30	
		Medium dark	03:33		02:35	
		Dark	03:48		02:50	
3 – WHOLE WHEAT		Light	03:30	4	02:45	13 hours
	1,200 g	Medium dark	03:35	4	02:50	
		Dark	03:50	YES	03:05	
		Light	03:22		02:40	
	900 g	Medium dark	03:27		02:45	
		Dark	03:42		03:00	
		Light	02:05		01:40	13 hours
4 – QUICK		Medium dark	02:10	YES	01:45	
		Dark	02:20		01:55	
5 – SWEET		Light	02:50	YES	02:25	13 hours
	1,200 g	Medium dark	02:55		02:30	
		Dark	03:10		02:45	
	900 g	Light	02:45		02:20	
		Medium dark	02:50		02:25	
		Dark	03:05		02:40	
6 – ULTRA FAST	1,200 g	Light	01:33	YES	01:23	13 hours
		Medium dark	01:38		01:28	
		Dark	01:43		01:33	
	900 g	Light	01:23		01:13	
		Medium dark	01:28		01:18	
		Dark	01:33		01:23	
7 – GLUTEN FREE	1,200 g	Light	03:25	YES	02:48	13 hours
		Medium dark	03:30		02:53	
		Dark	03:45		03:08	
	900 g	Light	03:20		02:43	
		Medium dark	03:25		02:48	
		Dark	03:40		03:03	
8 – DOUGH			01:30			13 hours
9 – JAM			01:20			
	1	Light	01:45	YES	01:29	13 hours
10 – CAKE		Medium dark	01:50		01:34	
		Dark	01:55		01:39	
	1,200 g	Light	02:55	YES	01:59	13 hours
11 – SANDWICH		Medium dark	03:00		02:04	
		Dark	03:15		02:19	
	900 g	Light	02:50		01:54	
		Medium dark	02:55		01:59	
		Dark	03:10		02:14	
12 – BAKE			10 – 60 min	YES		

BEFORE FIRST USE

- 1. Take the breadmaker and its accessories out of the box and remove all packaging materials including promotional pamphlets and labels. Most important of all, do not forget to remove the label located at the bottom of the baking container A3.
- 2. Wash the accessories and removable parts intended for coming into contact with food under warm running water using kitchen detergent. Then rinse them under running water and dry them thoroughly with a wiping cloth.
- 3. Place the baking container A3, with the kneading blades installed, back in its place inside the breadmaker. Connect the breadmaker to a power socket and it will beep.
- 4. Set the program 12 BAKE and run the breadmaker empty in this mode for 10 minutes. When the program ends, cancel the KEEP WARM function and disconnect the breadmaker from the power socket and allow it to cool down. Wash the baking container A3 and the kneading blades again and dry thoroughly.



Note:

When first turned on, there may be light smoke emitted. This is completely normal.

5. Now, the breadmaker is ready for use.

USING THE BREADMAKER

Place the breadmaker on an even, dry and stable surface, e.g. on a kitchen countertop.

Open the lid A2 and insert the baking container A3 inside the breadmaker unit. Put the kneading blades on to the shafts located at the base of the baking container A3, and push them down thoroughly.



Note:

To make the removal of the kneading blades from the baked bread easier, we recommend coating the kneading blades and shafts with food-grade fat that can be heated.

Measure out the ingredients according to the recipe and place them into the baking container A3 in the following order:

- First, add all the liquid ingredients, such as water, milk, beer, buttermilk, yoghurt, eggs, etc.
- Then add all the loose ingredients, such as flour, salt, sugar, herbs, bread spices, sprouts, flakes, seeds, etc. Put the salt into one corner, and sugar into another, and spices into another.
- Finally, make a hole in the middle of the flour and put the yeast into it. When using fresh yeast, put the sugar in directly with it. The yeast
 or baking powder must not come into contact with liquid before the breadmaker is started.
- With heavy, dense doughs with a high rye flour component, in order to achieve a better kneading result, we recommend that you reverse
 the order for adding ingredients, i.e. first add the yeast, then the flour and the liquid at the end. Also in this case it applies that the yeast
 must not come into contact with liquid before the breadmaker is started.
- It is necessary to follow this general ingredient adding procedure for all the recipes.

The room temperature of the area where the breadmaker is located may have an effect on the final size of the finished loaf. The recommended room temperature is 15 °C to 34 °C.



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A maximum of 700 g of flour and 6 g of dried yeast may be used in a single batch. Do not place a greater amount of flour or yeast into the baking container.

Close the lid A2 and connect the power cord to a power socket. When it is connected to a power socket, a long beep will be made and the default setting: program 1, program length 03:00 and loaf weight 900 g and crust colour "MEDIUM" will appear on the display B1. Use button **MENU B2** to set the required program.

Use button **COLOR B7** to select the crust colour.

Use button LOAF B4 to set the loaf size. Certain programs do not enable the crust colour or loaf size to be set.

If you want your bread to be baked at a later time, set the delayed start timer using buttons + and -.

To start the breadmaker, press button **START/STOP B5**. The colon in the time shown on the display **B1** will start flashing and the time remaining until the end of the program will start counting down. The breadmaker will automatically go through the individual phases of the program. Steam is emitted from the ventilation openings during the baking process.

When the program has finished, a sound will be made. Then the breadmaker will switch to the KEEP WARM mode for 60 minutes. If you wish to end the KEEP WARM mode, hold down button **START/STOP B5**.

When the program has finished, tilt open the lid A2. Wearing kitchen gloves, lift up the handle of the baking container A3 and carefully remove it from the breadmaker. Place the baking container A3 on to a heat resistant mat and allow the bread to cool down for approximately 10 minutes while still inside. Then turn the baking container A3 upside down to release the bread from it. If the bread does not come loose on its own, move the shafts a few times. To take the kneading blades out of the bread, use the removal hook A9.

WARNING:

Be very careful when handling the baking container A3 since it is very hot. Risk of burns. Always use protective kitchen gloves.

When you have finished using it, disconnect the breadmaker from the power socket and clean all the used parts according to the instructions contained in the chapter Cleaning and maintenance.

Slicing and storing the bread

Allow the bread to cool down for 20- 40 minutes before slicing it.

To cut slices of even thickness, use an electric knife or a sharp knife with a serrated blade.

Wrap any unconsumed bread into a plastic bag. You may store it at room temperature for up to 3 days.

If you wish to store the bread for an extended period (up to 1 month), place it in a plastic bag or an air-tight container and the store it in a freezer.

Homemade bread does not contain any preservatives and, therefore, it cannot be kept for as long as store-bought bread.

CLEANING AND MAINTENANCE

Disconnect the power plug from the power socket and allow the appliance to cool down before cleaning it. For cleaning, do not use cleaning products with an abrasive effect, solvents, etc. that could damage the appliance. No part of this appliance

is intended for washing in a dishwasher.



WARNING:

To prevent the risk of injury by electrical shock, do not submerge the appliance, power cord or power plug in water or any another liquid.

In the event that it is very difficult to remove the kneading blades from the shafts, fill the baking container **A3** with hot water and allow it to act for approximately 30 minutes. Then remove the kneading blades and carefully clean them using a dampened cloth and wipe it thoroughly dry. Clean the baking container **A3** from inside and out using a dampened cloth. In order not to damage the non-stick layer, do not use sharp utensils, or cleaning products with an abrasive effect. The baking container **A3** must be completely dry before being placed into the breadmaker.



After cleaning, coat the kneading blades including the hole in the middle with cooking fat that can be heated.

Clean the lid A2 from inside and out using a dampened cloth. Then wipe everything so that it is thoroughly dry.



Attention:

Brown stains may appear on the inner surface of the lid **A2** and on the ventilation openings. These are fume residues from the ingredients, which exited together with the escaping steam. They have no damaging effect on the material of the breadmaker or on the quality of the baked bread. Simply remove these stains with a dampened cloth.

The surface of the baking container A3 may suffer discolouration after extended use. This, however, has no effect on the function of the breadmaker or the quality of the bread.

Storage

When not using the appliance for an extended period of time, disconnect the power plug from the power socket, allow the appliance to cool down and clean it according to the instructions provided above.

Before storing it, check that the appliance and all its accessories are thoroughly clean and dry.

Store the appliance in a dry, clean and well-ventilated location not exposed to extreme temperatures and out of children's reach.

INGREDIENTS FOR PREPARING BREAD

1. Bread flour

Bread flour has a large gluten content (therefore, we can also call it high-gluten flour containing a large amount of protein), has good elasticity and can rise and retain the size of the bread without collapsing in on itself. Because it has a higher gluten content than plain flour, it can be used for baking larger loaves. Bread flour is the most important ingredient when baking bread.

2. Plain flour

Plain flour is made by blending thoroughly selected soft and hard wheat, and it is suitable for quickly baking bread or cakes.

3. Wholemeal flour

Wholemeal flour is made by milling wheat and contains wheat bran and gluten. Wholemeal flour is heavier and more nutritious than plain flour. Bread made from wholemeal flour is usually smaller in size. Therefore, many recipes usually combine wholemeal flour and bread flour in order to achieve the best possible results.

4. Rye flour

Rye flour is intended primarily for baking dark breads. It contains a large amount of mineral compounds. It has less gluten than wheat flour and, therefore, it is usually used in combination with wheat flour.

5. Flour with baking powder (self-raising flour)

Flour with baking powder is especially suitable for making cakes.

6. Corn flour and oatmeal

Corn flour and oatmeal are made by milling corn and oats. Both are adjunct baking ingredients and are used to improve the taste and structure of the bread.

7. Sugar

Sugar is a very important ingredient for achieving a sweet taste and bread colour. White sugar helps the fermentation process.

8. Yeast

Yeast activates the fermentation process in the dough and produces carbon dioxide, which helps the bread to increase its volume and to modify the inner fibres.

1 teaspoon of active dry yeast = 3/4 teaspoon of instant yeast

1.5 teaspoons of active dry yeast = 1 teaspoon of instant yeast

2 teaspoons of active dry yeast = 1.5 teaspoons of instant yeast

Yeast must be stored in a refrigerator as it would spoil at a high temperature; check its use-by date before using it. Quickly return it to the refrigerator after every use.



Tip:

Following the procedure described below, you may find out whether the yeast is fresh and active, or not.

- 1. Pour 1/2 a cup of warm water (45–50 °C) into a measuring cup.
- 2. Add 1 teaspoon of white sugar and mix it in, then sprinkle everything with 2 teaspoons of yeast.
- 3. Place the measuring cup in a warm location for approx. 10 minutes. Do not mix this mixture.
- 4. The foam must reach all the way to the edge of the measuring cup. If not, the yeast is not active.

9. Salt

Salt is essential for improving the aroma of the bread and crust colour. Likewise, salt slows down rising.

10. Eggs

Eggs may improve the structure of the bread, make the bread more nutritious and larger, and give the bread a specific egg aroma. If you wish to use eggs, you must remove the shells and mix it together evenly.

11. Fat, butter and vegetable oil

Fat can make the bread finer and extend its shelf-life. After being taken out of the refrigerator, butter should be melted or cut into small parts so that it is mixed in evenly.

12. Baking powder

Baking powder is used primarily for leavening when baking bread and cakes in the Ultra Fast program. It does not need any time for fermentation and generates a gas that creates bubbles and makes the bread structure finer.

13. Baking soda

The same applies as for baking powder. It can also be used in combination with baking powder

14. Water and other liquids

Water is an essential ingredient in breadmaking. It generally applies, that the most suitable water temperature is 20–25 °C. Water may be substituted for by milk or water mixed with a 2% milk powder, which may improve the aroma of the bread and create a better crust colour.



Note:

Various types of flour look similar, however the effectiveness of yeast or the absorption ability of various types of flour differ substantially depending on the growing region, growth conditions, milling process and shelf life. For testing purposes, select various flour brands available on the market, test the taste and compare the results – then select the flour that, based on your experience and taste preferences, delivers the best results.

WEIGHING INGREDIENTS

Correctly weighing ingredients is very important when making bread. We recommend that you use the supplied measuring cup **A7** and measuring spoon **A8**.

1. Liquids

We recommend that you measure water, fresh milk or instant milk using the measuring cup **A7**. After pouring it in, check the level of the liquid at eye level. When using the measuring cup **A7** to measure oil or other similar liquids, thoroughly clean the measuring cup **A7** before using it again.

2. Loose ingredients

Put loose ingredients into the measuring cup A7 using a spoon, and when the measuring cup A7 is full, level it using a knife. Do not tamp loose ingredients into the measuring cup A7, the extra amount could negatively affect the balance of the ingredients in the recipe. For measuring loose ingredients, you can also use the measuring spoon A8, especially when measuring out smaller amounts.

3. Order of ingredients

The order of the ingredients is very important for correct breadmaking. It generally applies that the liquids, eggs, salt and dried milk, etc. are added in first. Then the loose ingredients such as flour, sugar, etc. are added. The yeast (or baking powder) is added last. Yeast is always placed on dry flour and must not come into contact with the salt.

TROUBLESHOOTING GUIDE TO BAKING

Problem	Cause	Solution	
Smoke coming out the vents while baking.	Certain ingredients are stuck on the bottom heating element or have come close to it. Upon first use, it may be caused by oil residues on the heating element.	Disconnect the breadmaker from the power grid, allow it to cool down, and clean the heating element.	
The crust on the underside of the bread is too thick.	The bread was left in the baking container A3 for an extended period of time, which resulted in water being released.	Take the bread out sooner and keep it warm.	
It is very difficult to remove the bread.	The kneading blades are stuck in the loaf.	Move the shafts to release the loaf from the baking container A3 . Then clean the baking container A3 and the kneading blades according to the instructions in chapter Cleaning and maintenance.	
Ingredients are unevenly mixed and	Incorrect program selection	Set the correct program.	
are baked incorrectly.	You have opened the lid A2 several times after starting a program.	Please do not open the lid A2 during the last rising.	
	The resistance during mixing is too great, so the kneading blades are almost not turning and not kneading sufficiently.	Check that the kneading blades turn freely, then take out the baking container A3 and start the breadmaker without load. If the appliance does not function as usual, please contact an authorised service centre.	
The breadmaker did not start and the message "HHH" was shown on the display.	The breadmaker is too hot after the previous breadmaking session.	Pull the power plug out of the power socket and allow the breadmaker to cool down to room temperature. Then you will be able to use it again.	
The motor is making a noise but the ingredients are not being mixed together.	The baking container A3 is not correctly seated or the dough is too bulky.	Check that the baking container A3 is correctly seated and that the dough has been prepared according to the recipe and that the ingredients have the correct weight.	
The bread is so large that it is pressing against the lid A2 .	Too much yeast, flour or water, or the ambient temperature is too high.	Check the described factors, reduce the amount of ingredients in an appropriate manner.	
The bread is almost not rising or only very little.	No yeast or an insufficient amount of yeast, or the yeast is not active due to an excessively high water temperature, or the yeast was mixed together with the salt, or the ambient temperature is too low.	Check the amount and activity of the yeast, move the breadmaker to an appropriate room temperature.	
The dough is too bulky and is flowing out of the baking container A3 .	Excessive amount liquids causing the dough structure to be too fine, or too much yeast.	Reduce the amount of liquids and yeast.	
The bread falls apart in the middle.	Inappropriate flour or a flour with an expired use-by date.	Use the correct type of flour and check its use-by date.	
	Large proportion of yeast or high temperature of yeast.	Use yeast at room temperature.	
	Too much water makes the dough too moist and fine.	Modify the amount of water in the recipe.	
Bread structure is too dense.	Too much flour or not enough water.	Reduce the amount of flour or increase the amount of water	
	Too many fruit ingredients or too much wholemeal flour	Reduce the amount of the respective ingredients and increase the amount of yeast.	
Bread centre is too porous.	Excessive amount of water or yeast, or the salt is missing.	Reduce the amount of water or yeast as appropriate, and check that salt was added.	
	Water temperature is too high.	Check the water temperature.	
The bread crust is coated with dust.	Very sticky ingredients such as butter or bananas were added.	Do not add very sticky ingredients to the dough.	
	Insufficiently kneaded and not enough water.	Check the amount of water and the condition of the dough.	
When baking cakes or baked goods with a large amount of sugar, the crust is too strong and the crust colour is too dark.	Various recipes or ingredients have an effect on the final result; the crust colour is dark because of a large amount of sugar.	If a recipe containing a large amount of sugar results in the crust colour being too dark, end the program 5 to 10 minutes before the automatic end of the program. Before taking it out, you should leave the bread or cake in the baking container A3 for approximately 20 minutes with the lid A2 closed.	

TECHNICAL SPECIFICATIONS

Rated voltage range	
Rated frequency	
Rated power input of motor	
Rated power input of the heating element	
Noise level	≤ 60 dB(A)

The declared noise emission level of the appliance is \leq 60 dB(A), which represents a level A of acoustic power with respect to a reference acoustic power of 1 pW.

We reserve the right to change text and technical specifications.

INSTRUCTIONS AND INFORMATION REGARDING THE DISPOSAL OF USED PACKAGING MATERIALS

Dispose of used packaging material at a site designated for waste in your municipality.

DISPOSAL OF USED ELECTRICAL AND ELECTRONIC EQUIPMENT



This symbol on products or original documents means that used electric or electronic products must not be added to ordinary municipal waste. For proper disposal, renewal and recycling, hand these products over to determined collection points. Alternatively, in some European Union states or other European countries you may return your appliances to the local retailer when buying an equivalent new appliance.

Correct disposal of this product helps save valuable natural resources and prevents potential negative effects on the environment and human health, which could result from improper waste disposal. Ask your local authorities or collection facility for more details.

In accordance with national regulations penalties may be imposed for the incorrect disposal of this type of waste.

For business entities in European Union states

If you want to dispose of electric or electronic devices, ask your retailer or supplier for the necessary information.

Disposal in other countries outside the European Union.

This symbol is valid in the European Union. If you wish to dispose of this product, request the necessary information about the correct disposal method from the local council or from your retailer.

This product meets all the basic requirements of EU directives related to it.